

Пути улучшения подготовки сырья для получения шпона

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Ways of improving the preparation of raw materials for veneer production

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The article studies the issues of organization, methods and devices of preparatory manipulations with raw materials before heat treatment of wood intended for peeling in order to improve the quality of the steaming process, quality control and efficiency of hydrothermal treatment of the ridge. The carried out full-scale inspections of technological operations, as well as the examination of raw materials before and after each operation at the plywood mill, allowed to identify important factors that affect the efficiency of heat treatment of raw materials and the yield of quality (grade) of finished products, that is, peeling veneer. A special role in improving the productivity and quality of the steaming process at the enterprise will be played by the systematic preparation of raw materials before heat treatment, which is now most often neglected in the production. The paper proposes the optimal methods and means of important measurements for the preparation of churaks (ridges) in sorting by size, humidity and temperature just before loading them into a certain section of the pool. Important aspects of quality control of hydrothermal treatment of the ridge are defined. When processing the data of measurements of physical properties, surface roughness of veneer sheets and the defects that appeared on them immediately after peeling, analyzing the parameters of the hydrothermal treatment regimes, the authors identified the relationship and determined the main parameters of the rotary veneer, which can determine the efficiency of hydrothermal treatment, which, ultimately, will affect the quality of the products - plywood and the urgency of applying measures to improve the preparation of raw materials in plywood plants.

Keywords: glued plywood; rotary cut veneer; ridge preparation; ridge hydrothermal treatment; devices.

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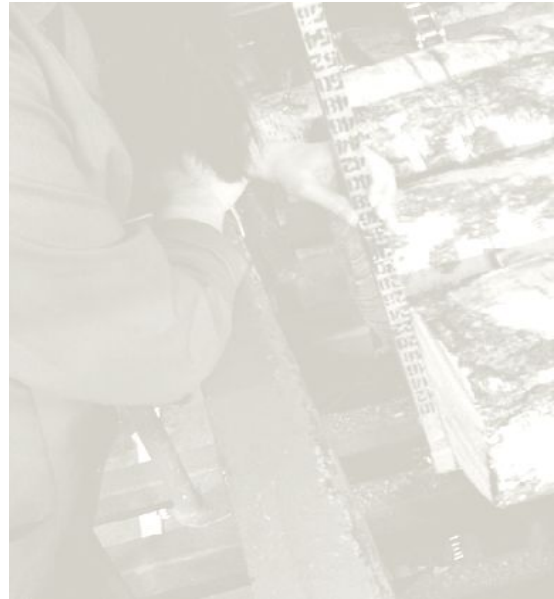
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