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## Декомпозиция передаточной функции в цепную дробь для заданных параметров

*[Faint, mostly illegible text, likely bleed-through from the reverse side of the page. Some fragments are visible: "a, b", "40,", "iipm@brstu.ru, leo\_proxy@mail.ru", "https://orcid.org/0000-0003-4942-3349, https://orcid.org/0000-0002-9581-6306", "30.01.2018, 5.02.2018", "W1(S)", "W2(S) — 44 313,72", "(T 1)", "T 1", ":", ";", ":", ";", ":", ";"]*

## Decomposition of the transfer function into a continued fraction for specified parameters

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*The manufacturing process can be described by a mathematical model. Production parameters can be represented in the form of transfer functions. The obtained time constants can have large values, which indicates a slow production process. In this case time constant for a link of  $W_1(S)$  is equal to 24 472,22 hours, for  $W_2(S)$  44 313,72 hours respectively. Management of such process causes great difficulties. To control the production process, it is necessary that the time constants are within the permissible limits  $T \leq 1$  h. In the considered article the method of decomposition of transfer function with big time constants for two components is offered: transfer function with necessary constants of time ( $T \leq 1$ ) and the remained transfer function. Decomposition of initial transfer function has been realized for three types of connections: consecutive, parallel and connections of links with feedback. Using this method, a structured scheme equivalent to the original one is constructed, a time constant is obtained within the permissible limits, and the unstable link is transformed into a stable one by connecting the links with feedback. The verification and modeling of the initial and received system have been made.*

**Key words:** time constant; transfer function; structural scheme; continued fraction.

$$3.445 \cdot 10^6 \cdot S + 0.039 = 0.$$

[1; 2].  
1-

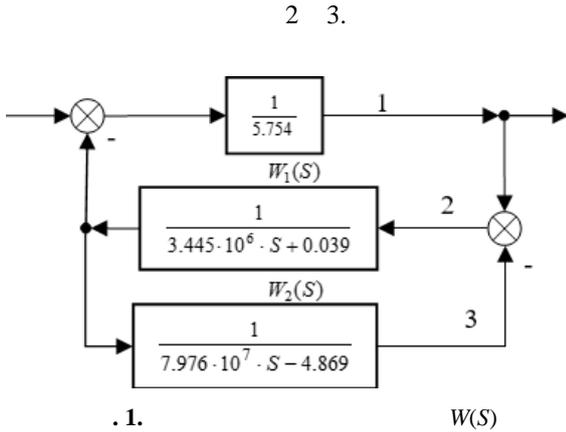
$$W(S) = \frac{1.294 \cdot 10^{15} \cdot S^2 - 6.434 \cdot 10^7 \cdot S + 3.813}{7.450 \cdot 10^{15} \cdot S^2 + 5.577 \cdot 10^6 \cdot S - 1}. \quad (1)$$

[3-6]:

$$w(s) = \frac{1}{5.754 + \frac{1}{3.445 \cdot 10^6 \cdot S + 0.039} + \frac{1}{7.976 \cdot 10^7 \cdot S - 4.869}}. \quad (2)$$

. 1.

(2)



. 1.

W(S)

0 —  
1- 2-

[7-10].

$$W_1(S) = \frac{1}{3.445 \cdot 10^6 \cdot S + 0.039}.$$

$W_2(S)$ :

$$W_2(S) = \frac{1}{7.976 \cdot 10^7 \cdot S - 4.869}.$$

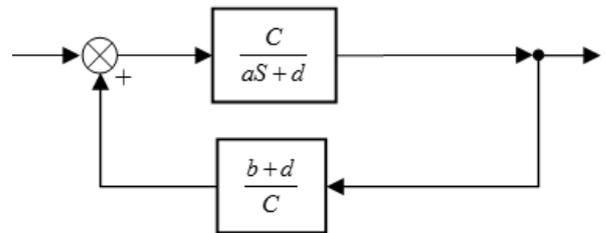
$$7.976 \cdot 10^7 \cdot S - 4.869 = 0.$$

$$W(S) = \frac{C}{aS - b} = \frac{C}{(aS + d) - (b + d)} = \frac{1}{\frac{aS + d}{C} - \frac{b + d}{C}}, \quad (3)$$

$$d = 0.5.$$

(3)

. 2.

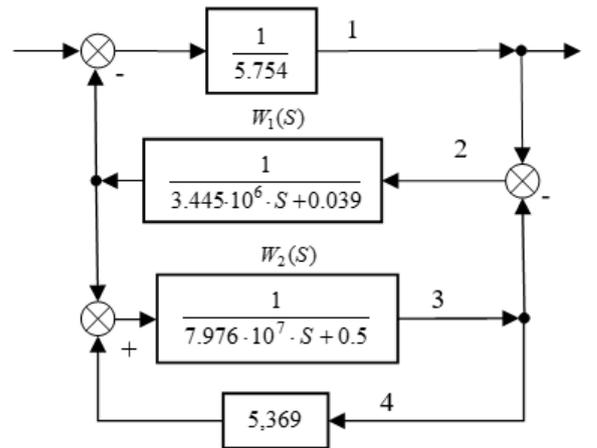


. 2.

(3)

$W_2(S)$

. 3.



. 3.

W(S)

$W_1(S)$   $W_2(S)$ :

$$W_1(S) = \frac{1}{3.445 \cdot 10^6 \cdot S + 0.039}.$$

$$3.445 \cdot 10^6 \cdot S + 0.039 = 0$$

$$S_1 = \frac{-0.039}{3.445 \cdot 10^6} = -1.135 \cdot 10^{-8}$$

$$T_1 = -\frac{1}{S} = \frac{-1}{-1.135 \cdot 10^{-8}} = 8.803 \cdot 10^7 = 24\,454,35$$

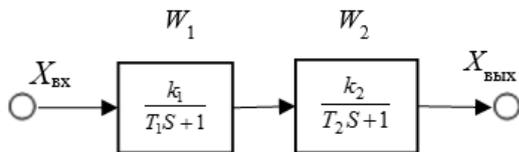
3:

$$W_2(S) = \frac{1}{7.976 \cdot 10^7 \cdot S + 0.5}$$

$$7.976 \cdot 10^7 \cdot S + 0.5 = 0$$

$$S_2 = \frac{-0.5}{7.976 \cdot 10^7} = 6.268 \cdot 10^{-9}$$

$$T_2 = -\frac{1}{S} = \frac{-1}{6.268 \cdot 10^{-9}} = 1.595 \cdot 10^8 = 44\,313,72$$



. 4.

(4),

(5).

$$\sum W = W_1 W_2; \quad (4)$$

$$\sum W = \frac{1}{TS + 1}; \quad (5)$$

$$\sum W = \frac{k_1}{T_1 S + 1} \cdot \frac{k_2}{T_2 S + 1} = \frac{k_1 \cdot k_2}{T_1 T_2 S^2 + (T_1 + T_2) S + 1} \quad (6)$$

$$: W_1 = \frac{k_1}{TS + 1}$$

$$W_2 = \frac{\sum W}{W_1} = \frac{\frac{1}{TS + 1}}{\frac{k_1}{T_1 S + 1}} = \frac{1}{TS + 1} \cdot \frac{T_1 S + 1}{k_1} = \frac{T_1 S + 1}{(TS + 1) k_1};$$

$$W_2 = \frac{T_1 S + 1}{(TS + 1) k_1}$$

$$\sum W = \frac{k_1}{TS + 1} \cdot \frac{T_1 S + 1}{(TS + 1) k_1} = \frac{1}{TS + 1}$$

$$W_1 = \frac{1}{1.8 \cdot 10^3 \cdot S + 1}$$

$$W_2 = \frac{T_1 S + 1}{(TS + 1) k_1}$$

W1(S):

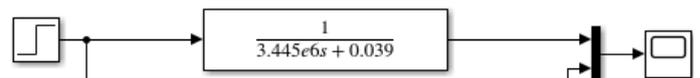
$$W_2 = \frac{\sum W}{W_1} = \frac{1.8 \cdot 10^3 \cdot S + 1}{3.445 \cdot 10^6 \cdot S + 0.039}$$

W2(S):

$$W_2 = \frac{\sum W}{W_1} = \frac{1.8 \cdot 10^3 \cdot S + 1}{7.976 \cdot 10^7 \cdot S + 0.5}$$

Simulink ( . 5, 6)

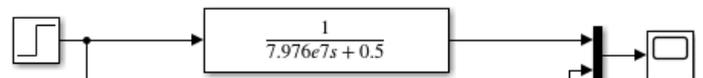
( . 7, 8).



. 5.

W1(S),

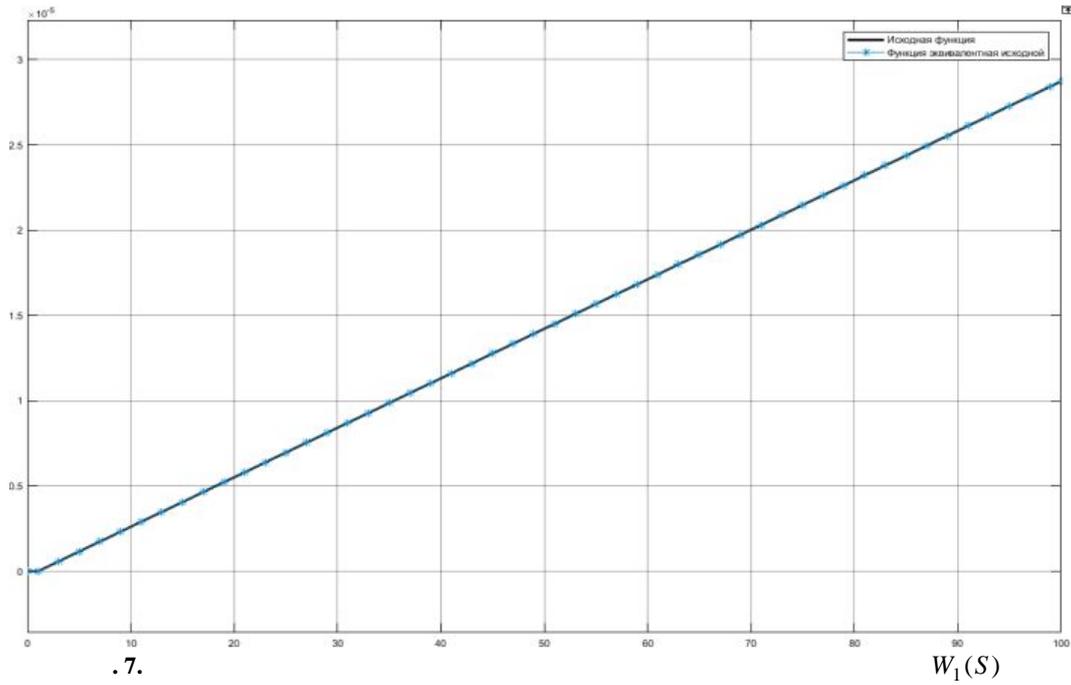
Simulink



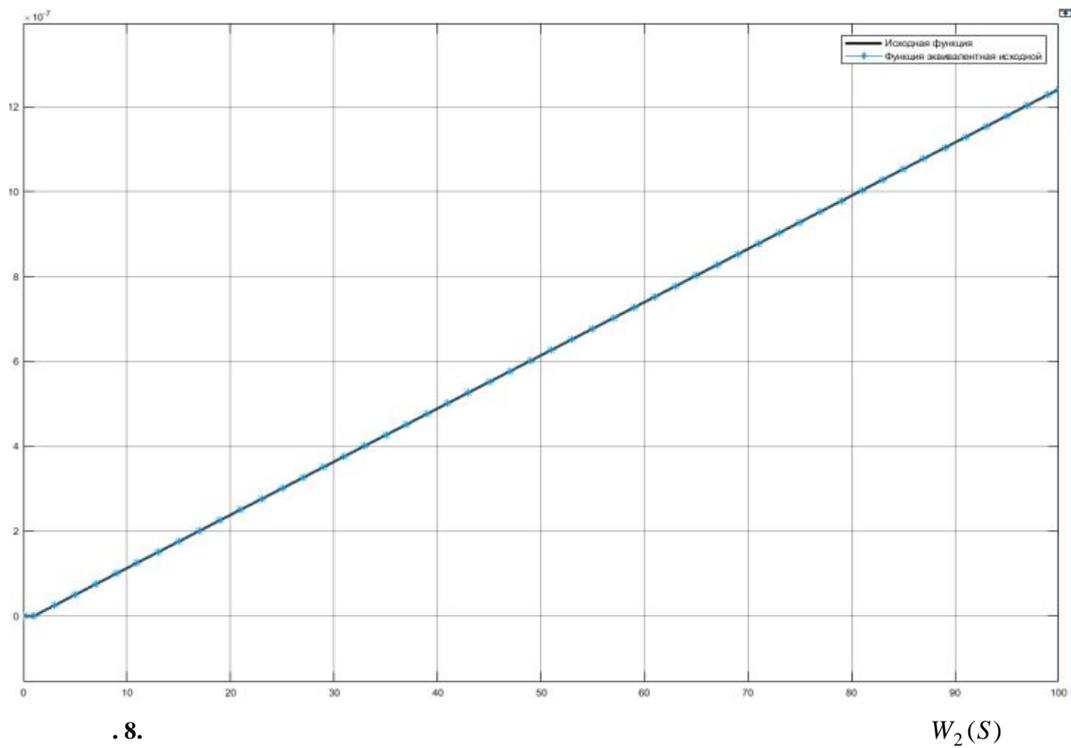
. 6.

W2(S),

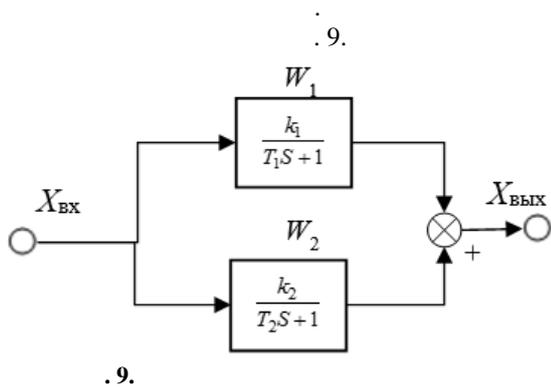
Simulink



.7.



.8.



.9.

(7),

(5).

(8):

$$\sum W = W_1 + W_2; \quad (7)$$

$$\sum W = \frac{k_1}{T_1 S + 1} + \frac{k_2}{T_2 S + 1} = \frac{k_1 \cdot (T_2 S + 1) + k_2 \cdot (T_1 S + 1)}{(T_1 S + 1) \cdot (T_2 S + 1)}. \quad (8)$$

$$: W_1 = \frac{k_1}{T S + 1}.$$

:

$$W_2 = \sum W - W_1 = \frac{1}{TS+1} - \frac{k_1}{T_1S+1} = \frac{T_1S+1-k_1(TS+1)}{(TS+1)(T_1S+1)}$$

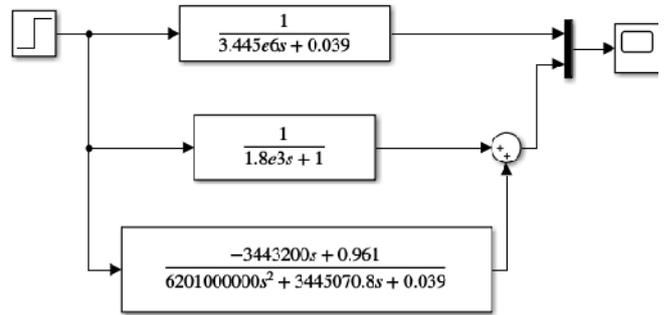
$$\sum W = W_1 + W_2 = \frac{k_1}{T_1S+1} + \frac{T_1S+1-k_1(TS+1)}{(TS+1)(T_1S+1)} = \frac{k_1(TS+1) + T_1S+1 - k_1(TS+1)}{(TS+1)(T_1S+1)} = \frac{1}{(TS+1)}$$

$$W_1(S) = \frac{1}{3.445 \cdot 10^6 \cdot S + 0.039}$$

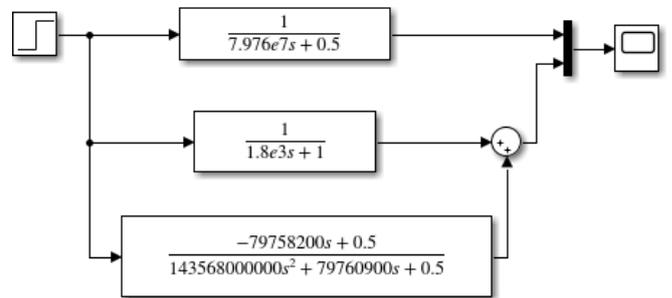
$$W_2(S) = \frac{1}{1.8 \cdot 10^3 \cdot S + 1} - \frac{1}{3.445 \cdot 10^6 \cdot S + 0.039} = \frac{1.8 \cdot 10^3 \cdot S + 1 - 3.445 \cdot 10^6 \cdot S - 0.039}{(3.445 \cdot 10^6 \cdot S + 0.039)(1.8 \cdot 10^3 \cdot S + 1)} = \frac{-3443200 \cdot S + 0.961}{6201000000 \cdot S^2 + 3445070.8 \cdot S + 0.039}$$

$$W_2(S) = \frac{1}{7.976 \cdot 10^7 \cdot S + 0.5} - \frac{1}{1.8 \cdot 10^3 \cdot S + 1} = \frac{1.8 \cdot 10^3 \cdot S + 1 - 7.976 \cdot 10^7 \cdot S - 0.5}{(7.976 \cdot 10^7 \cdot S + 0.5)(1.8 \cdot 10^3 \cdot S + 1)} = \frac{-79758200 \cdot S + 0.5}{14356800000 \cdot S^2 + 79760900 \cdot S + 0.5}$$

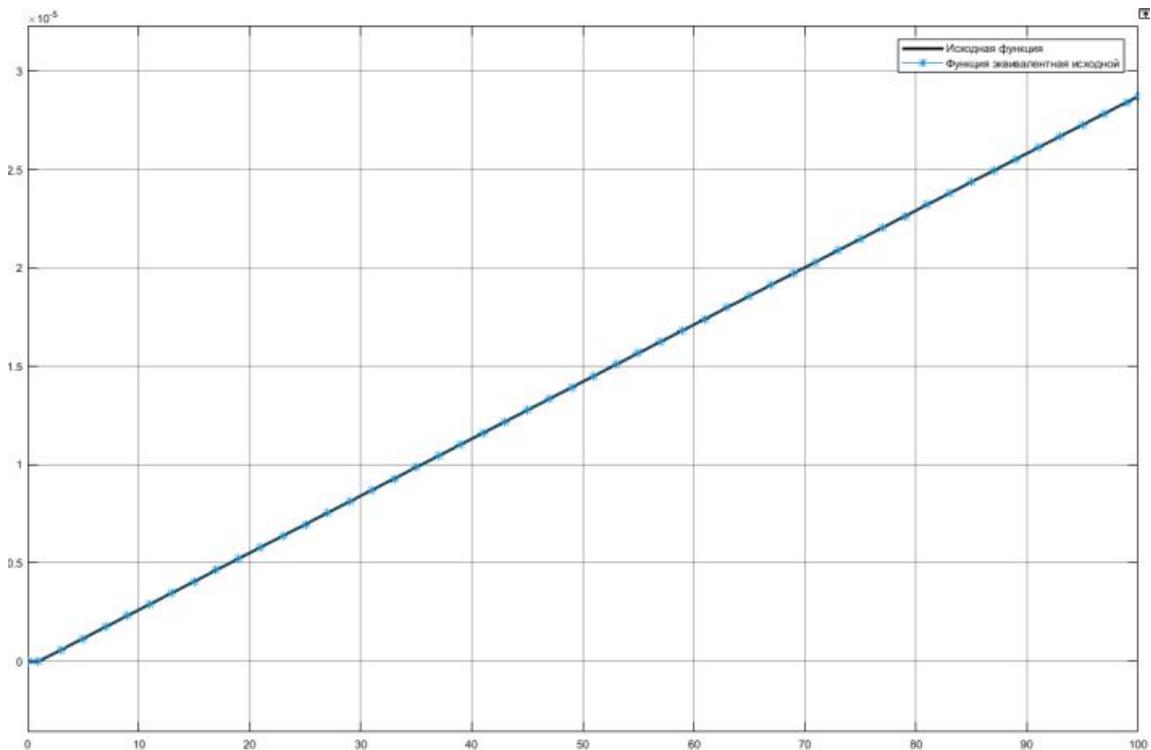
Simulink ( . 10, 11) ( . 12, 13).



. 10. , Simulink

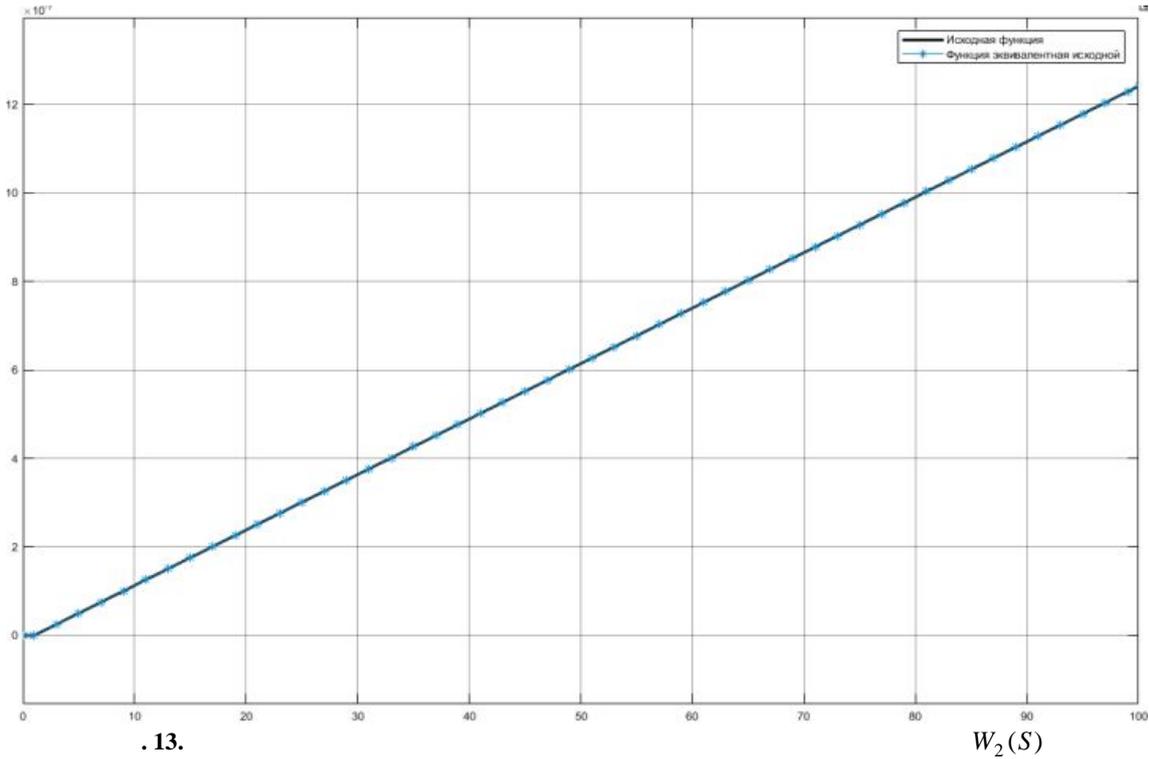


. 11. , Simulink

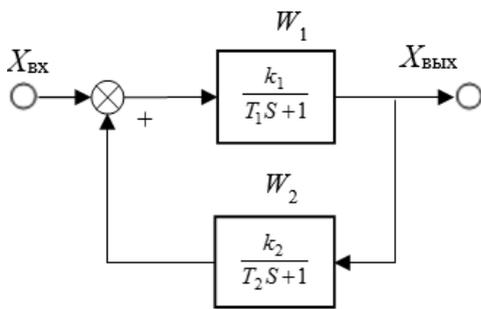


. 12.

W<sub>1</sub>(S)



. 13.



. 14.

(9),

(5).

(10):

$$\sum W = \frac{W_1}{1 - W_1 W_2}; \quad (9)$$

$$\sum W = \frac{\frac{k_1}{T_1 S + 1}}{1 - \frac{k_1 \cdot k_2}{T_1 T_2 S^2 + (T_1 + T_2) S + 1}}. \quad (10)$$

$$: W_1 = \frac{k_1}{T S + 1}.$$

:

$$W_1 = \sum W - \sum W W_1 W_2;$$

$$\sum W - W_1 = W_1 W_2 \sum W;$$

$$W_2 = \frac{\sum W - W_1}{W_1 \sum W};$$

$$W_2 = \frac{\frac{1}{T S + 1} - \frac{k_1}{T_1 S + 1}}{\frac{k_1}{T_1 S + 1} \cdot \frac{1}{T S + 1}} = \frac{(T_1 S + 1) - k_1 (T S + 1)}{k_1}.$$

:

$$\sum W = \frac{\frac{k_1}{T_1 S + 1}}{1 - \frac{k_1}{T_1 S + 1} \left( \frac{(T S + 1) - k_1 (T S + 1)}{k_1} \right)} =$$

$$= \frac{\frac{k_1}{T_1 S + 1}}{\frac{(T_1 S + 1) - (T_1 S + 1) - k (T S + 1)}{(T_1 S + 1)}} = \frac{1}{T S + 1}$$

$$W_1(S) : \quad W_2 \quad W_1(S) \quad W_2(S).$$

$$W_2 = \frac{\frac{1}{3.445 \cdot 10^6 \cdot S + 0.039} - \frac{1}{1.8 \cdot 10^3 \cdot S + 1}}{\frac{1}{1.8 \cdot 10^3 \cdot S + 1} \cdot \frac{1}{3.445 \cdot 10^6 \cdot S + 0.039}} = \frac{1.8 \cdot 10^3 \cdot S + 1 - 3.445 \cdot 10^6 \cdot S - 0.039}{1} = -34432000 \cdot S + 0.961$$

$W_2(S)$ :

$$W_2 = \frac{\frac{1}{7.976 \cdot 10^7 \cdot S + 0.5} - \frac{1}{1.8 \cdot 10^3 \cdot S + 1}}{\frac{1}{1.8 \cdot 10^3 \cdot S + 1} \cdot \frac{1}{7.976 \cdot 10^7 \cdot S + 0.5}} = \frac{1.8 \cdot 10^3 \cdot S + 1 - 7.976 \cdot 10^7 \cdot S - 0.5}{1} = -79758200 \cdot S + 0.5$$

$m \leq n$ .

$W_2$ .

Simulink.

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